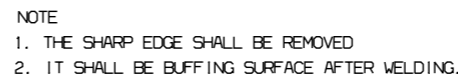
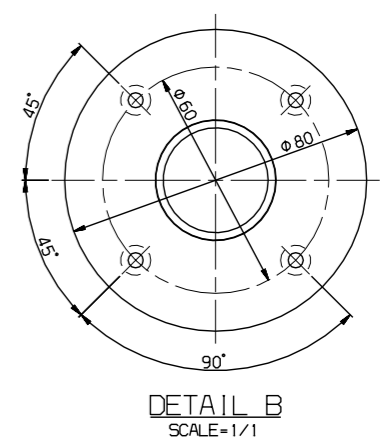
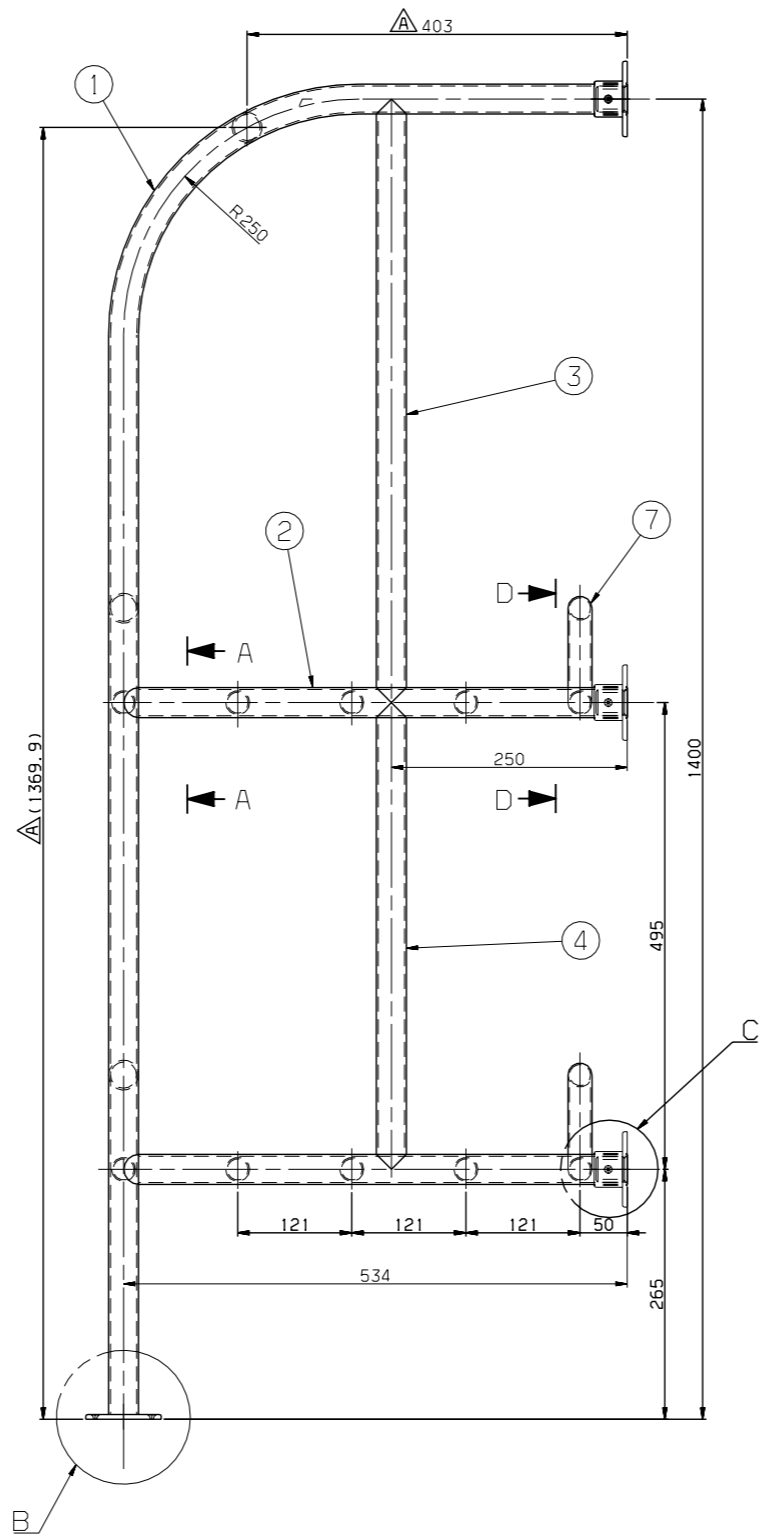


|                       |                       |      |      |     |     |
|-----------------------|-----------------------|------|------|-----|-----|
| B                     | 중형, 中品<br>CASTING (±) | 40   | 2    | 4   |     |
|                       |                       | 30   | 2    | 3   |     |
|                       | 10                    | 10   | 1    | 1.5 |     |
|                       |                       | 0.5  | 1    | 0.5 |     |
|                       | 20                    | 3150 | -    | 7   |     |
|                       |                       | 1600 | 4    | 5   |     |
|                       |                       | 800  | 3    | 3   |     |
|                       |                       | 400  | 2    | 3   |     |
|                       |                       | 200  | 1.5  | 2   |     |
|                       | 10                    | 100  | 1    | 1.5 |     |
| 50                    |                       | -    | -    |     |     |
| 중형, 中品<br>MELTING (±) |                       |      |      |     |     |
| A                     | 중형, 中品<br>CASTING (±) | 20H  | 8    | 14  | 24  |
|                       |                       | 15H  | 7    | 12  | 21  |
|                       | 12H                   | 6    | 10   | 18  |     |
|                       |                       | 8H   | 5    | 8   | 14  |
|                       | 4H                    | 4    | 6    | 11  |     |
|                       |                       | 2H   | 3    | 4   | 8   |
|                       | 1H                    | 2    | 3    | 6   |     |
|                       |                       | 315  | 1    | 2   | 4   |
|                       | 120                   | 1    | 2    | 3   |     |
|                       |                       | 30   | 1    | 1   | 1   |
| 중형, 中品<br>MELTING (±) |                       |      |      |     |     |
| A                     | 중형, 中品<br>CASTING (±) | 20H  | -    | 6.0 | 8.0 |
|                       |                       | 15H  | -    | 5.0 | 7.0 |
|                       | 12H                   | -    | 4.0  | 6.0 |     |
|                       |                       | 8H   | -    | 3.0 | 5.0 |
|                       | 4H                    | 0.2  | 2.0  | 4.0 |     |
|                       |                       | 2H   | 0.5  | 1.2 | 3.0 |
|                       | 315                   | 0.3  | 0.8  | 2.0 |     |
|                       |                       | 120  | 0.1  | 0.3 | 0.8 |
|                       | 30                    | 0.1  | 0.2  | 0.5 |     |
|                       |                       | 3-6  | 0.05 | 0.1 | 0.2 |
| 중형, 中品<br>MELTING (±) |                       |      |      |     |     |
| A                     | 기타 기술<br>기타 기술        |      |      |     |     |
|                       | 일반기술은 일반 기술           |      |      |     |     |
|                       | GENERAL TOLERANCE     |      |      |     |     |

[illegible]

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